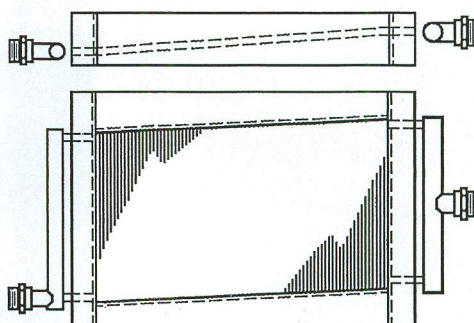
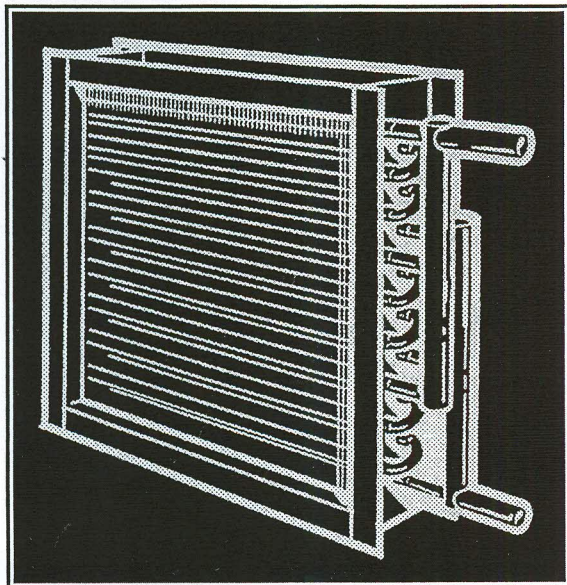
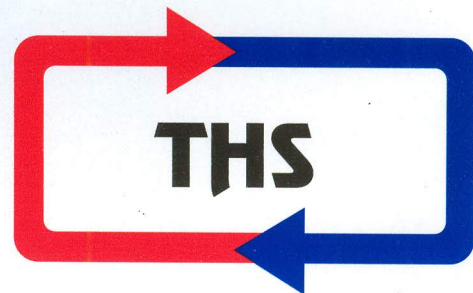
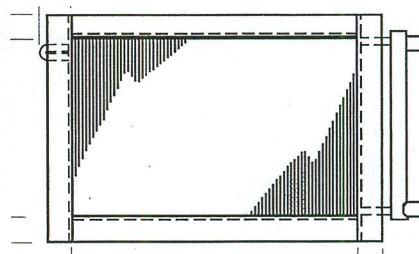


# Coils

Fin & Tube Design



Steam  
Coils



Water  
Coils

**Make ordering Replacement Coils more convenient, accurate and reliable!**

\* See details in E-Z Coil quote sheets.

## TYPE OF COILS AVAILABLE:

- ◆ Hot Water Coils
- ◆ Chilled Water Coils
- ◆ Evaporator Coils
- ◆ Condenser Coils
- ◆ Steam Coils

**THS**

Fin & Tube

Technical Heat Transfer Services, Inc.  
P.O. Box 801  
Amherst, NY 14226-0801  
Phone: (716)-743-1855  
Fax: (716)-743-0124

# 7 STEPS TO BETTER REPLACEMENT COILS

Use the diagram with the corresponding letters on the reverse side.

## STEP Type of Coil

1 (A) Type of coil: \_\_\_\_\_  
\_\_\_\_\_ Hot Water \_\_\_\_\_ Chilled Water \_\_\_\_\_ Evaporator \_\_\_\_\_ Condenser \_\_\_\_\_ Steam \_\_\_\_\_ Other

## STEP Measurement of Fins, Coil, & Flanges

2 Fin Measurement:  
(B) Fin Height \_\_\_\_\_ (C) Finned Length(Distance between tubesheets) \_\_\_\_\_  
(D) Fin Depth \_\_\_\_\_ (E) Fins per Inch \_\_\_\_\_  
Coil Measurement:  
(F) Overall dimension above manifold header and return bend \_\_\_\_\_  
(G) Height of Sheet Metal \_\_\_\_\_ (H) Width of Sheet Metal \_\_\_\_\_  
(I) Width of Flange \_\_\_\_\_

## STEP Metal Specifications

3 Metal Specifications:  
(J) Sheet Metal Material: \_\_\_\_\_ Copper \_\_\_\_\_ Galvanized Steel \_\_\_\_\_ Aluminum  
(K) Sheet Metal Thickness(Gauge): \_\_\_\_\_  
(L) Fin Material: \_\_\_\_\_ Aluminum \_\_\_\_\_ Copper

## STEP Tube & Manifold Diameters

4 (M) Tube Diameter(Size of tubing running through coil): \_\_\_\_\_ 5/16" \_\_\_\_\_ 3/8" \_\_\_\_\_ 1/2" \_\_\_\_\_ 5/8"  
(N) Manifold Header Diameters: \_\_\_\_\_ INLET \_\_\_\_\_ OUTLET  
(O) Manifold Connection Diameters: \_\_\_\_\_ INLET \_\_\_\_\_ OUTLET  
(P) Type of Connections: \_\_\_\_\_ Threaded \_\_\_\_\_ Sweat

## STEP Connection Location Measurements

5 (Q) From tubesheet to the end of connection: \_\_\_\_\_ INLET \_\_\_\_\_ OUTLET  
(R) From the top/bottom of tubesheet to the centerline of the connection:  
\_\_\_\_\_ INLET \_\_\_\_\_ OUTLET  
(S) From the side edge of tubesheet flange to the centerline of the connection:  
\_\_\_\_\_ INLET \_\_\_\_\_ OUTLET

## STEP Tube Rows or Patterns

6 (T) Number of tube rows across the depth of the fins: \_\_\_\_\_  
(U) Number of tubes down the height of the fins: \_\_\_\_\_  
(V) Tube Pattern: \_\_\_\_\_ Staggered \_\_\_\_\_ In-Line  
(W) Centerline dimensions between tubes at (X) \_\_\_\_\_ (Y) \_\_\_\_\_

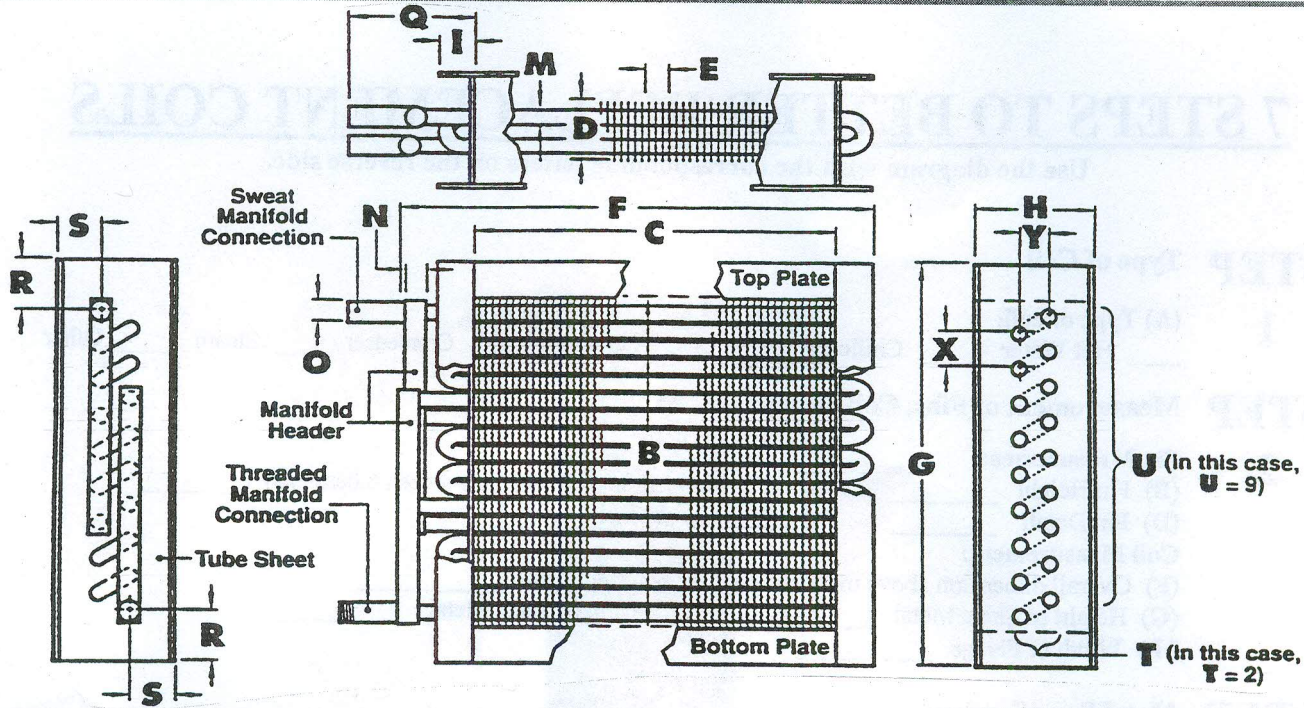
## STEP BTU Capacity(Complete only if necessary to calculate coil BTU capacity)

7

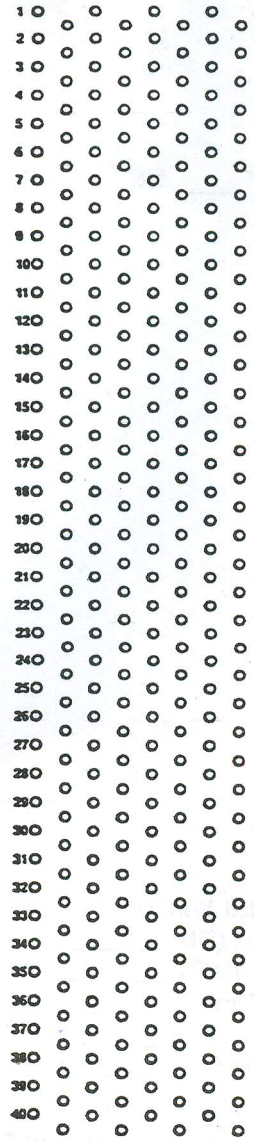
(Evaporator)  
Entering Air Temp.: (DB) \_\_\_\_\_  
(WB) \_\_\_\_\_  
Required BTUH: \_\_\_\_\_  
Type of Refrigerant: \_\_\_\_\_  
Refrigerant Temperature: \_\_\_\_\_  
Air Flow(SCFM): \_\_\_\_\_

(Condenser)  
Entering Air Temp.: (DB) \_\_\_\_\_  
Required BTUH: \_\_\_\_\_  
Type of Refrigerant: \_\_\_\_\_  
Condensing Temperature: \_\_\_\_\_  
Air Flow(SCFM): \_\_\_\_\_

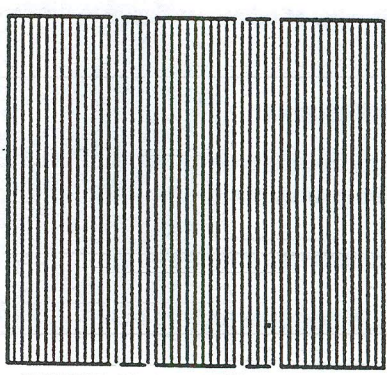
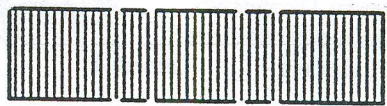
(Hot/Chilled Water)  
Entering Air Temp.: (DB) \_\_\_\_\_  
(WB) \_\_\_\_\_  
Entering Water Temp. \_\_\_\_\_  
Required BTUH: \_\_\_\_\_  
Duct Size(Face Area): \_\_\_\_\_  
Air Flow(SCFM): \_\_\_\_\_  
GPM(Water): \_\_\_\_\_



**Circuit Diagram**



Advise direction of entering air through coil.



VIEW \_\_\_\_\_

VIEW \_\_\_\_\_

Circuiting:  
Staggered Pattern